Please contact your AlcoTec representative prior to first time installs.

1XXX, 2XXX & 4XXX AlumaPak Mini
50 lb. - STANDARD SET-UP

- **PAK-TUBING**
  Installed in Pak-Connector
  (Sold by the foot)
  *Should be rotated ¼ turn periodically to minimize wear*

- **PAK-CONNECTOR**
  Installed on top of Pak-Cone

- **PAK-CONE**
  Installed on top of Pak-Extender

- **PAK-FEEDASSIST-A**
  *(Shown on page 2)*
  Installed on top of wire & fiber ring after cardboard donut is removed *(See page 2)*

- **PAK-EXTENDER**
  Used to raise the Pak-Cone to a better working height and reduce kinks in wire.
  *Required*

- **AlumaPak Mini**
  Under Pak-Extender

- **Pak-Cart**
  *(Optional)*

Due to the wide variety of welding systems, some applications may require custom solutions. Please contact AlcoTec Technical Services at 1-800-228-0750 for more information.

Feb.-2014
1XXX, 2XXX & 4XXX AlumaPak Mini
50 lb. - STANDARD SET-UP

Pak-Extender removed to show the inside of the mini-drum when set-up properly with the Pak-Feedassist-A located in the short fiber ring at the bottom.

Pak-Feedassist-A includes spinner arm

Wire feeds through the end of the spinner arm.

Due to the wide variety of welding systems, some applications may require custom solutions. Please contact AlcoTec Technical Services at 1-800-228-0750 for more information.

Feb.-2014